



Dart Aerospace Ltd.
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648.4702

Job Sheet 205676



Part No: 648.4702

Job Qty: 1 pcs

Part Name: C3 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/16/20

Job Tracking No:

Due Date: 2/6/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: Q&OPM-C3 REV.5 IPP REV:A 17.12.11 NEW ISSUE DD VERF:JFS/IPP Rev. B 19.06.26 Drawing Revision
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	2/6/20		0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
120	QC 4	1 pcs	2/6/20		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
130	Packaging 3-1 - Stock - B4B	1 pcs	2/6/20		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		

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					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAS 85 89
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	DAS 21 3-00
135	DC - 1 - B4B	1 pcs	2/6/20	0.00 0.00	DC - 1 - B4B	JAN 22 2020
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	2/6/20	0.00 0.00	QC 21 - FG - 21	JAN 22 2020
					QC 21 - FG - 70	JAN 22 2020
					QC 21 - SA - 53	DAS 21 3-00
Part Op 110 - (Small Fab) Pick kit						JAN 23 2020
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						JAN 23 2020
130 - Identify and pack for shipping as per PPP 648.4702						JAN 23 2020
135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7402						
140 - (QC21- Final Inspection - Work Order Release)						



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Container No: S249067



Part: 648.4702

Job No: 205676

Serial No/Batch: S249067

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 01/21/20

014011

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	110-Small Fab - 1	5110495
188-FSCS-832-5/8	Clock Spring Cover Screw	4 Ea (4 ea)	110-Small Fab - 1	5189728
600.1309-A	Label	1 pcs (1 ea)	110-Small Fab - 1	5136710
600.1313	C3 Warning Label	1 pcs (1 ea)	110-Small Fab - 1	5196326
AN4-16A	Bolt	3 Ea (3 ea)	110-Small Fab - 1	5242946
C2-14-2	Label Rivets	2 Ea (2 ea)	110-Small Fab - 1	5097730
C2-3-1	Latch Shaft Du Bearing	2 pcs (2 ea)	110-Small Fab - 1	5189923
C2-3-2-1	Roller Pin Retaining Ring	2 Ea (2 ea)	110-Small Fab - 1	5222868
C2-3-3-1	Latch Roller DU Bearing	1 pcs (1 ea)	110-Small Fab - 1	5248113
C2-3-5	Spacer, Teflon	2 Ea (2 ea)	110-Small Fab - 1	5199313
C2-3-8	Actuator Shaft Bushing	2 pcs (2 ea)	110-Small Fab - 1	5248152
C3-10-2	Lock Spring	1 pcs (1 ea)	110-Small Fab - 1	5233540
C3-12-1	Lock Bushing	2 pcs (2 ea)	110-Small Fab - 1	5240287
C3-12-6	Lock Roller Pin Circlip	2 Ea (2 ea)	110-Small Fab - 1	5190010
C3-13-1	Keeper Bushing	2 pcs (2 ea)	110-Small Fab - 1	5189919
C3-13-5	Spring, Keeper	1 pcs (1 ea)	110-Small Fab - 1	5146022
C3-3-4-1	Ring, Retaining	4 pcs (4 ea)	110-Small Fab - 1	5199546
C3-3-9	Actuator Spring	1 pcs (1 ea)	110-Small Fab - 1	5237238
C3-4-1	Load Beam Bushing	2 pcs (2 ea)	110-Small Fab - 1	5241391
C3-7-1	Load Beam Bumper	1 pcs (1 ea)	110-Small Fab - 1	5208794
C3-7-2	Lock Bumper	2 pcs (2 ea)	110-Small Fab - 1	5230440
C3-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	110-Small Fab - 1	5213024
NAS1149F0463P	Washer (AN960-416)	8 Ea (8 ea)	110-Small Fab - 1	5247854
MS21044N4	Nut, Self-Locking	4 Ea (4 ea)	110-Small Fab - 1	5225328
AN4-17A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5225570
MS21083N3	Nut	2 Ea (2 ea)	110-Small Fab - 1	5220750
NAS1149F0332P	Washer (AN960-10L)	2 Ea (2 ea)	110-Small Fab - 1	5228841
MS35266-63	Solenoid Cover Screw	1 Ea (1 ea)	110-Small Fab - 1	5242448 228 007
NAS1149F0363P	Washer (AN960-10)	1 Ea (1 ea)	110-Small Fab - 1	5075330
AN6-15A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5234242
MS21083N6	Nut	1 Ea (1 ea)	110-Small Fab - 1	5228002 519 2157-1
NAS1149F0632P	Washer (AN960-616L)	2 Ea (2 ea)	110-Small Fab - 1	5048297

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85
9-88

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/4	2	41	0
	188-FSCS-832-5/8	4	107	0
	600.1309-A	1	53	0
	600.1313	1	5	0
	AN4-16A	3	322	0
	AN4-17A	1	505	0
	AN6-15A	1	12	0
	C2-14-2	2	66	0
	C2-3-1	2	15	0
	C2-3-2-1	2	69	0
	C2-3-3-1	1	2	0
	C2-3-5	2	53	0
	C2-3-8	2	1	0
	C3-10-2	1	32	0
	C3-12-1	2	30	0
	C3-12-6	2	50	0
	C3-13-1	2	24	0
	C3-13-5	1	7	0
	C3-3-4-1	4	179	0
	C3-3-9	1	60	0
	C3-4-1	2	45	0
	C3-7-1	1	7	0
	C3-7-2	2	50	0
	C3-8-4	1	28	0
	MS21044N4	4	64	0
	MS21083N3	2	70	0
	MS21083N6	1	15	0
	MS35266-63	1	21	0
	NAS1149F0332P	2	4,039	0
	NAS1149F0363P	1	222	0
	NAS1149F0463P	8	270	0
	NAS1149F0632P	2	260	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					